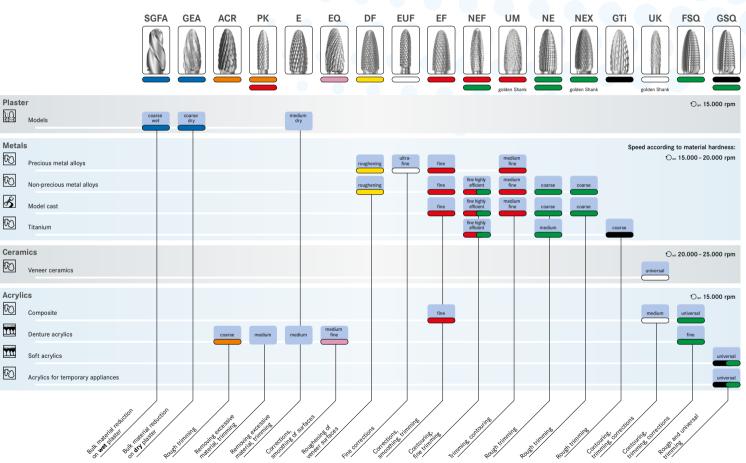
## **Compass** | TC cutter

Recommendations for efficient use of tungsten carbide cutters in freehand cutting





## Recommendations for use





## $\, \Rightarrow \,$ Correct use/maintenance of the hand piece:

The cutter must be inserted right to the neck to guarantee perfect function. The chuck of the hand piece must be cleaned regularly. Change the chuck as soon as there are traces of wear on the shank of the cutter.

Observe the recommended speed and a contact pressure of 2-4 N. The hand piece must rotate at a constant speed without variation.

## ⇒ Maintenance of the cutters:

⇒ Speed:

For efficient work, make sure to remove all residual metal chips from the blades. To clean clogged cutters, use a metal cleaning brush 9791 or 9785.

Abbreviation type of toothing